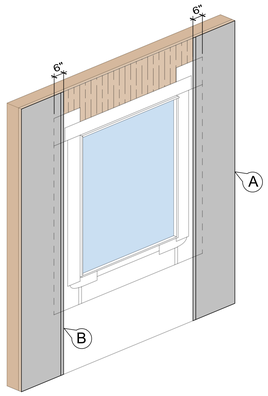
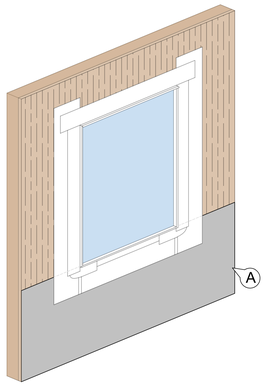
For Single Family Residential and Type III and Type V Wood Framed Structures Including Multi-Family and Light Commercial Buildings



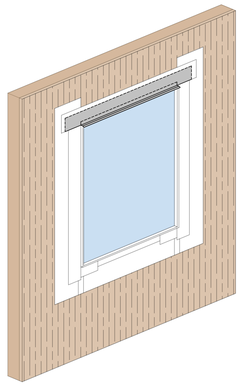
STEP 10

A. INSTALL DUPONT™ TYVEK® WRB ON BOTH SIDES OF WINDOW, WITH 6" MINIMUM VERTICAL OVERLAP.
B. TAPE VERTICAL OVERLAP USING DUPONT™ TYVEK® TAPE.



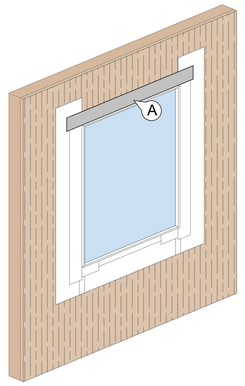
STEP 9

A. RAISE SILL APRON AND INSTALL FIRST COURSE OF DUPONT™ TYVEK® WRB TO EXTEND FAR ENOUGH TO OVERLAP THE SILL PLATE, WEEP SCREED, BASE OF WALL FLASHING, OR THE DUPONT™ TYVEK® WRB BELOW. SILL APRON MUST OVERLAP DUPONT™ TYVEK® WRB MIN. 6".



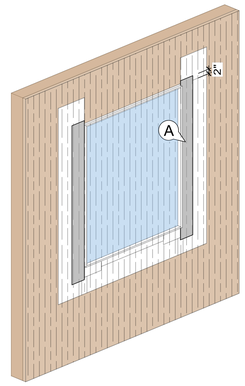
STEP 8 (optional)

A. AS BEST PRACTICE FOR HIGH EXPOSURE AREAS, INSTALL METAL DRIP CAP ABOVE THE HEAD JOINT WHEN SPECIFIED.
B. APPLY A STRIP OF DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH™ OVER THE DRIP CAP. DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH™ SHOULD EXTEND MINIMUM 2" ABOVE TOP EDGE OF INITIAL PIECE OF DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH™ INSTALLED IN STEP 7. FOR EXAMPLE, USE 6" DUPONT™ FLASHING TAPE IF 4" DUPONT™ FLASHING TAPE WAS USED IN STEP 7.



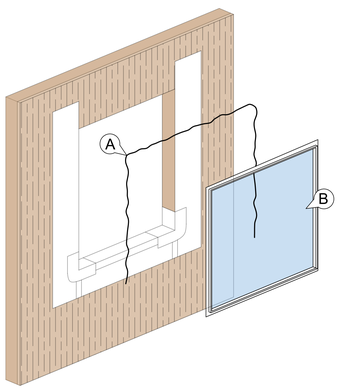
STEP 7

CUT A PIECE OF DUPONT™ FLASHING TAPE OR STRAIGHTFLASH™ FOR HEAD FLASHING LONG ENOUGH TO EXTEND BEYOND OUTER EDGES OF JAMB FLASHINGS. REMOVE RELEASE PAPER AND INSTALL COMPLETELY COVERING FLANGE AND ADHERING TO EXPOSED SHEATHING OR FRAMING MEMBERS ABOVE.



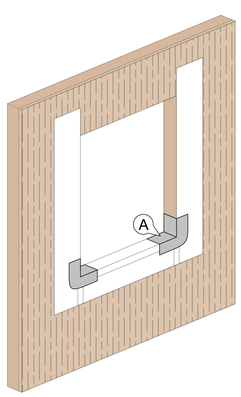
STEP 6

A. CUT TWO PIECES OF DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH™ FOR JAMB FLASHING EXTENDING 2" ABOVE WINDOW HEAD FLANGE AND BELOW BOTTOM EDGE OF SILL FLASHING. REMOVE RELEASE PAPER AND AND PRESS TIGHTLY ALONG SIDES OF WINDOW FRAME.



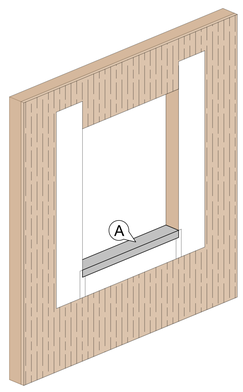
STEP 5

A. APPLY TOWER® RESIDENTIAL SEALANT OR RECOMMENDED SEALANT ON THREE SIDES OF THE INNER RECESS FRAMING AT JAMBS AND HEAD AS SHOWN ABOVE.
B. INSTALL WINDOW PER MANUFACTURERS INSTRUCTIONS.



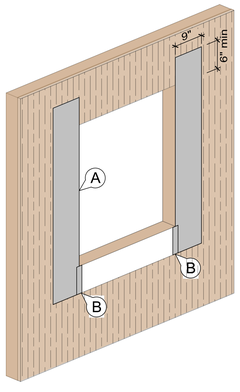
STEP 4

A. CUT (2) 12" LENGTHS OF DUPONT™ FLEXWRAP™ FOR EACH CORNER OF THE SILL. USE ROLL WIDTHS SUFFICIENT TO ACHIEVE A MINIMUM OF 1" ADHESION BEYOND WHERE THE WINDOW FRAME WILL BE LOCATED, ENSURING 2"- 3" ADHESION ONTO THE FACE OF THE WALL.
B. REMOVE WIDE PIECE OF RELEASE PAPER FROM THE FIRST PIECE OF DUPONT™ FLEXWRAP™ , POSITION ON HORIZONTAL SILL BY ALIGNING THE INSIDE EDGE OF THE NARROW RELEASE PAPER WITH THE EDGE OF THE SILL FRAMING TO ENSURE 2" - 3" OF THE DUPONT™ FLEXWRAP™ WILL BE ADHERED ONTO THE FACE OF THE WALL WITH A MINIMUM OF 6" UP THE JAMB AND 6" ONTO THE SILL, OVERLAPPING ONTO THE DUPONT™ FLASHING TAPE.
C. REMOVE NARROW RELEASE PAPER, FAN OUT FLEXWRAP™, AND ADHERE. REPEAT FOR OPPOSITE CORNER.



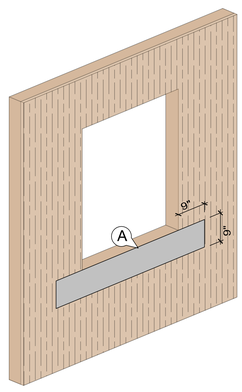
STEP 3

A. CUT A PIECE OF DUPONT™ FLASHING TAPE THE WIDTH OF THE SILL ROUGH OPENING (S). USE ROLL WIDTH SUFFICIENT TO ACHIEVE A MINIMUM OF 1" ADHESION BEYOND WHERE THE WINDOW FRAME WILL BE LOCATED, ENSURING 2" - 3" OF ADHESION ONTO THE FACE OF THE WALL.
B. REMOVE RELEASE PAPER AND ADHERE FIRST ONTO FLAT PART OF SILL, THEN ONTO THE DUPONT™ TYVEK® WRB APRON BELOW.



STEP 2

A. CUT TWO PIECES OF TYVEK® INTEGRATIONWRAP™ LONG ENOUGH TO EXTEND FROM THE BOTTOM EDGE OF THE SILL PIECE OF TYVEK® INTEGRATIONWRAP™ TO MINIMUM 6" ABOVE THE ROUGH OPENING.
B. SECURE TO THE STUDS. IF USING DUPONT™ TYVEK® WRAP CAP FASTENERS, AVOID FASTENER PLACEMENT WHERE DUPONT SELF-ADHERED FLASHING PRODUCTS WILL BE INSTALLED.
C. SEAL INNER VERTICAL SEAMS BETWEEN THE JAMB PIECES AND SILL PIECE WITH DUPONT™ TYVEK® TAPE.



STEP 1

A. CUT A PIECE OF TYVEK® INTEGRATIONWRAP™ LONG ENOUGH TO EXTEND AT LEAST 9" BEYOND THE SIDES OF THE ROUGH OPENING JAMBS AND, IF POSSIBLE, TO THE NEXT STUD BEYOND THE KING STUD.
B. THE TOP OF THE TYVEK® INTEGRATIONWRAP™ SHOULD BE TEMPORARILY FASTENED TO THE STUDS AND THE BOTTOM SHOULD BE LEFT UNSECURED SO IT CAN OVERLAP THE DUPONT™ TYVEK® WRB WHICH WILL BE INSTALLED AFTER THE WINDOW. IF USING DUPONT™ TYVEK® WRAP CAP FASTENERS, OR RECOMMENDED FASTENERS, AVOID FASTENER PLACEMENT WHERE DUPONT SELF-ADHERED FLASHING PRODUCTS WILL BE INSTALLED.

OPTIONAL: TO ASSIST WITH SILL FASHING INSTALLATION IN STEP 3, SMALL PIECES OF DUPONT™ TYVEK® TAPE CAN BE USED TO TEMPORARILY SECURE THE TYVEK® INTEGRATIONWRAP™ AT THE SILL.

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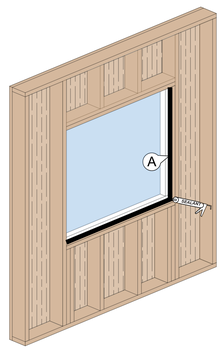
AAMA 2400-10 METHOD A
INTEGRAL FLANGED
WINDOW BEFORE WRB
INTEGRATION WRAP

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Page 1 of 2

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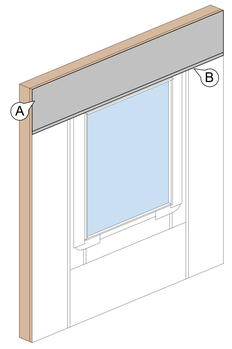
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STEP 12

A. INSTALL TOWER® RESIDENTIAL SEALANT OR RECOMMENDED SEALANT (AND BACKER ROD AS NECESSARY) AROUND THE WINDOW OPENING AT THE INTERIOR. IT IS ALSO ACCEPTABLE TO USE GREAT STUFF PRO™ WINDOW & DOOR POLYURETHANE FOAM SEALANT. WHEN USING TOWER® RESIDENTIAL SEALANT, TOOL SEALANT BEAD FLAT TO ALLOW THE NATURAL CURING PROCESS TO CREATE A CONCAVE SHAPE. BE SURE THAT THE SEALANT PENETRATES THE GROOVES OF THE DUPONT™ FLEXWRAP™ AROUND THE SILL. WHEN USING GREAT STUFF PRO™ WINDOW & DOOR POLYURETHANE FOAM SEALANT IN THE PERIMETER OPENINGS LESS THAN 1/2", APPLY USING THE PLASTIC EXTENSION TIP FOR GREAT STUFF PRO DISPENSING GUN DURING INSTALLATION.



STEP 11

A. INSTALL THE DUPONT™ TYVEK® WRB ABOVE WINDOW WITH THE BOTTOM EDGE ALIGNED WITH WINDOW FRAME, MAINTAINING A 6" MINIMUM OVERLAP ONTO SIDE PIECES.
B. SEAL HORIZONTAL SEAM OF DUPONT™ TYVEK® WRB USING DUPONT™ TYVEK® TAPE .

NOTE:
AAMA 2400-10, METHOD B, REQUIRES A 1/4" (6MM) JOINT BETWEEN THE WINDOW FRAME AND THE FINAL EXTERIOR WALL SURFACE (SIDING, STUCCO, ETC.) WITH BACKER ROD AND SEALANT INSTALLED PER MANUFACTURER'S RECOMMENDATIONS. FOR MORE INFORMATION, REFER TO SECTION 6.4-5 OF AAMA 2400-10, STANDARD PRACTICE FOR INSTALLATION OF WINDOWS WITH A MOUNTING FLANGE IN OPEN STUD FRAME CONSTRUCTION FOR LOW WIND/WATER EXPOSURE, METHOD B.

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AAMA 2400-10 METHOD A INTEGRAL FLANGED WINDOW BEFORE WRB INTEGRATION WRAP

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